General Notes:

1.Material Size: 16 mm Diameter

2.Material Grade: Steel, Mild-CS1020

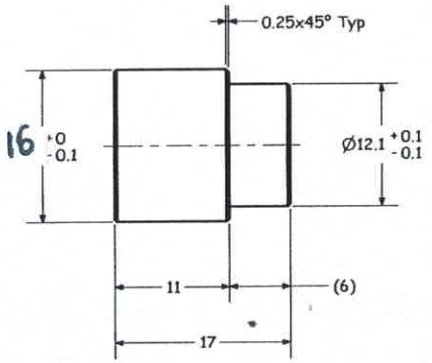
3.Remove all sharp edges

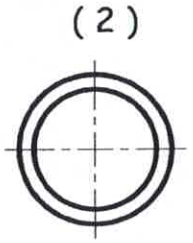
4.U.O.N Machine all over to a minimum surface finish of 1.6 um

5.Calculated Mass = 0.02 kg

6.Finish, Zinc Plate,Blue Passivate







X:_Product Drawings\Inventor Drawings\Seats R Us\Seats R Us\ATT-39B\ATT-39B.ipt
X:_Product Drawings\Inventor Drawings\Seats R Us\Seats R Us\ATT-39B\ATT-39B.idw

MACHINING TOLERANCE U.O.S		
Above	Including	Tolerance
0.5	6	± 0.1
6	30	± 0.2
30	120	± 0.3
120	315	± 0.5
315	1000	± 0.8

◎ Concentricity 0.05

CLIENT: Seats "R" Us

PART NO: ATT-39C

DESCRIPTION: Pin,Welded,16mm ISRI 6500/517 Back Rest Frame Repair

A3

DRAWN BY: MARK RYE

DATE: 30/07/2010

METAL COMPONENTS AUSTRALIA
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