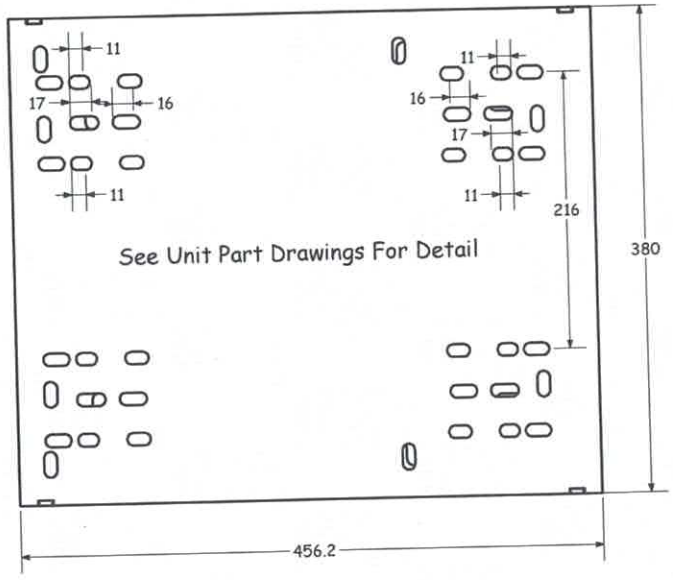
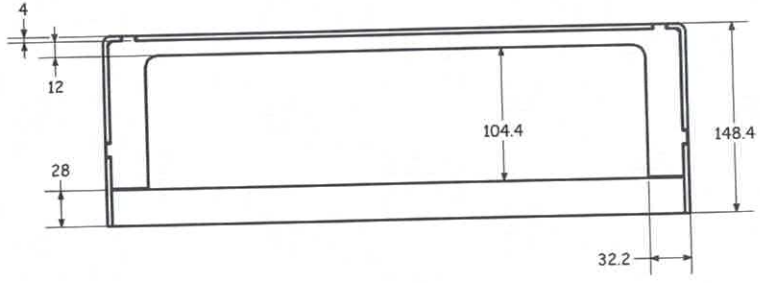
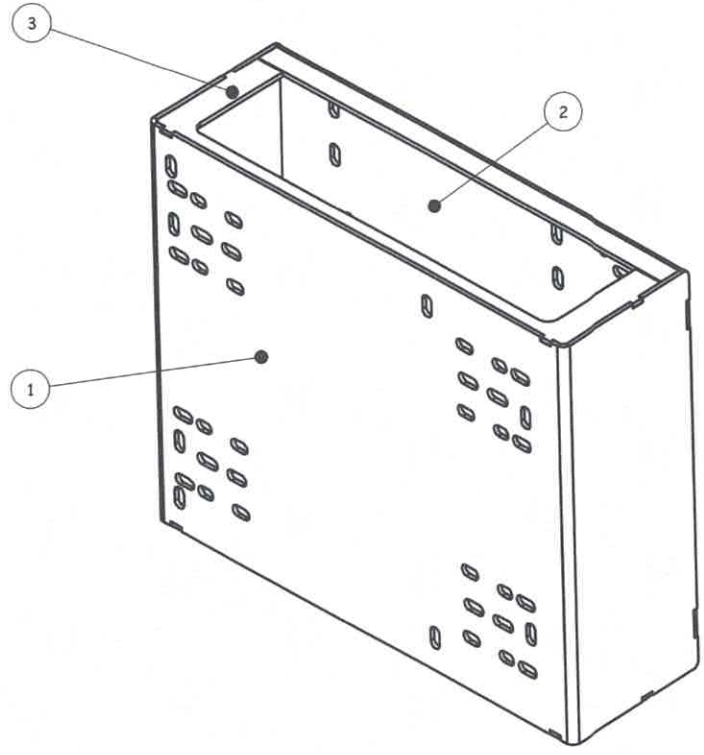
Parts List			
Item	Qty	Part Number	Description
1	1	AMM-500_001	Body Section 6" Seat Box
2	1	AMM-500_002	Bottom Section 6" Seat Box
3	2	AMM-500_003	End Stiffener,6 " Seat Box

TOP FACE SHOWN







E:_Inventor Drawings\Seats R Us\AMM-500 (SRU-120)\AMM-500.iam
E:_Inventor Drawings\Seats R Us\AMM-500 (SRU-120)\AMM-500.idw

General Notes:

1. Material Size: 4.0mm Gr250
2. Material Grade:
3. Surface Finish: Natural
4. Calculated Mass = 15.180 kg
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats R Us

PART NO: AMM-500 Assembly

DESCRIPTION: 6" Seat Box Long 18"x15"x5"

A3

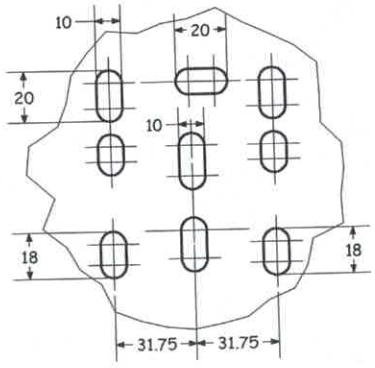
DRAWN BY

Drawn By: DATE: 9/08/2011

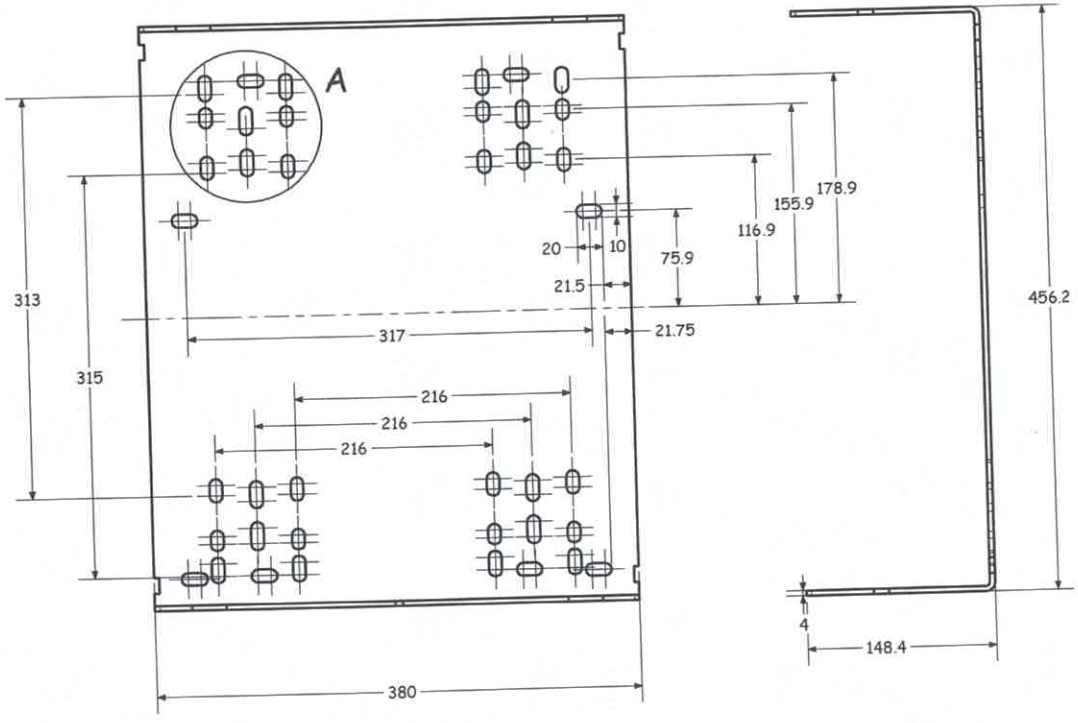
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Sheet 1 of 5

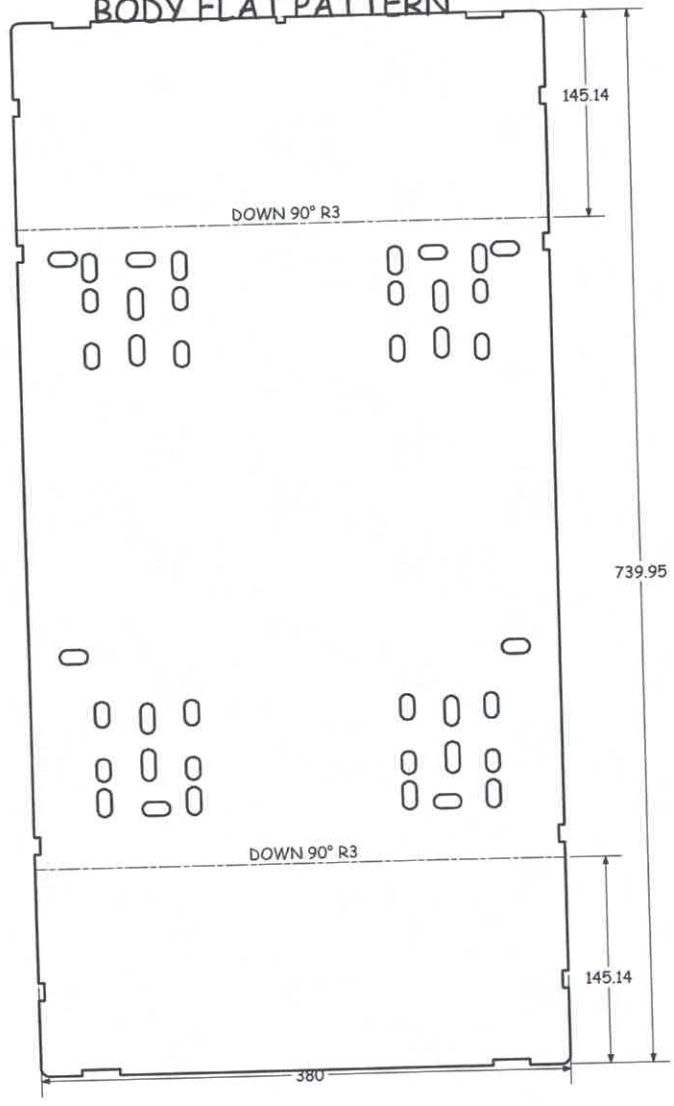
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Rocklea QLD 4106
Tel: (07) 3274 4139



A (1:2)



BODY FLAT PATTERN



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E:_Inventor Drawings\Seats R Us\AMM-500 (SRU-120)\AMM-500.idw

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General Notes:

1. Material Size: 4.0mm GR250
2. Material Grade: Steel, Mild
3. Surface Finish:
4. Calculated Mass = 8.598 kg
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats "R" Us

PART NO: AMM-500_001

DESCRIPTION: Body Section 6" Seat Box

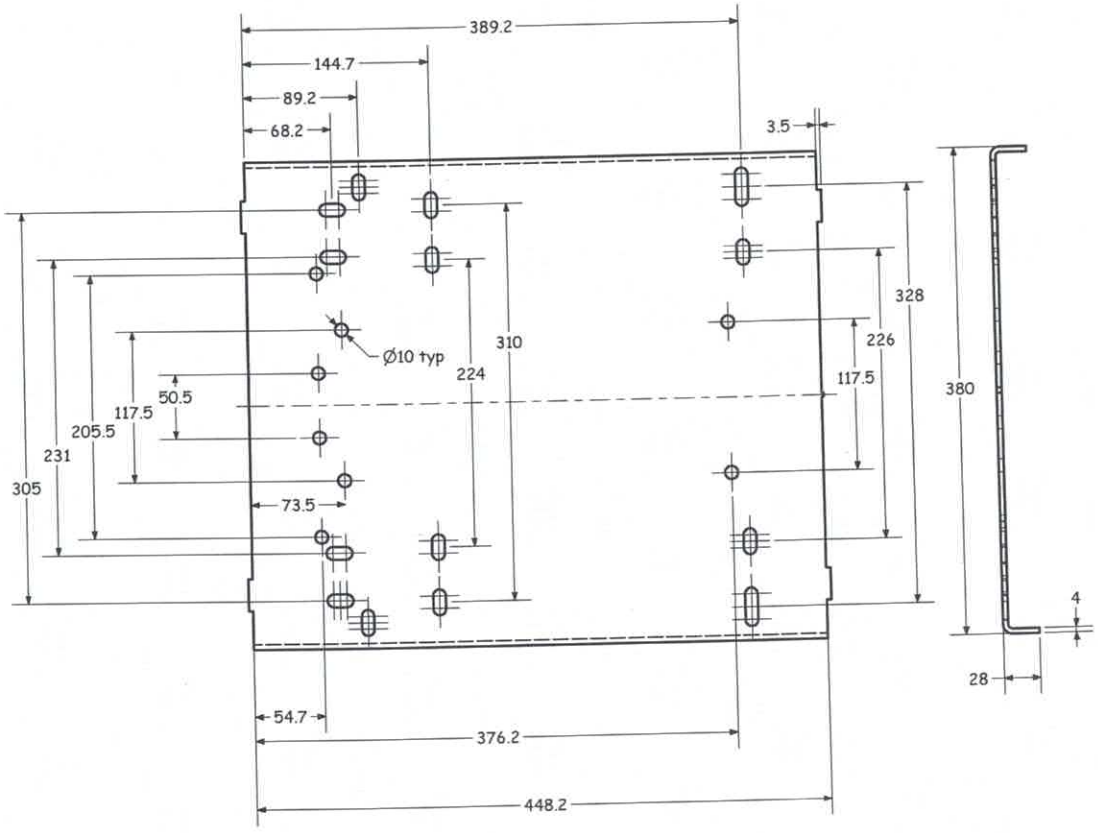
A3

Drawn By: DATE: 9/08/2011

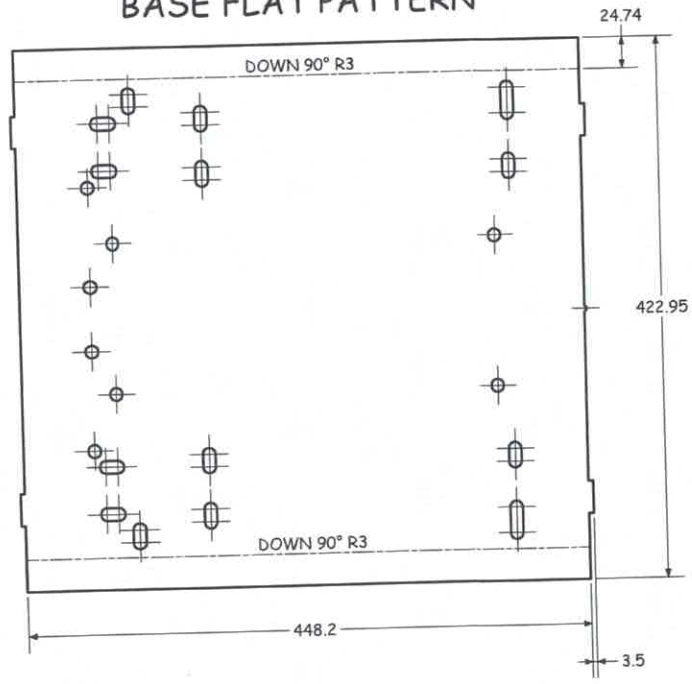
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BASE FLAT PATTERN



E:_Inventor Drawings\Seats R Us\AMM-500 (SRU-120)\AMM-500_002.ipt
E:_Inventor Drawings\Seats R Us\AMM-500 (SRU-120)\AMM-500.idw

DRAWN BY A

General Notes:

1. Material Size: 4.0mm GR250
2. Material Grade: Steel, Mild
3. Surface Finish:
4. Calculated Mass = 5.870 kg
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats "R" Us

PART NO: AMM-500_002

DESCRIPTION: Bottom Section 6" Seat Box

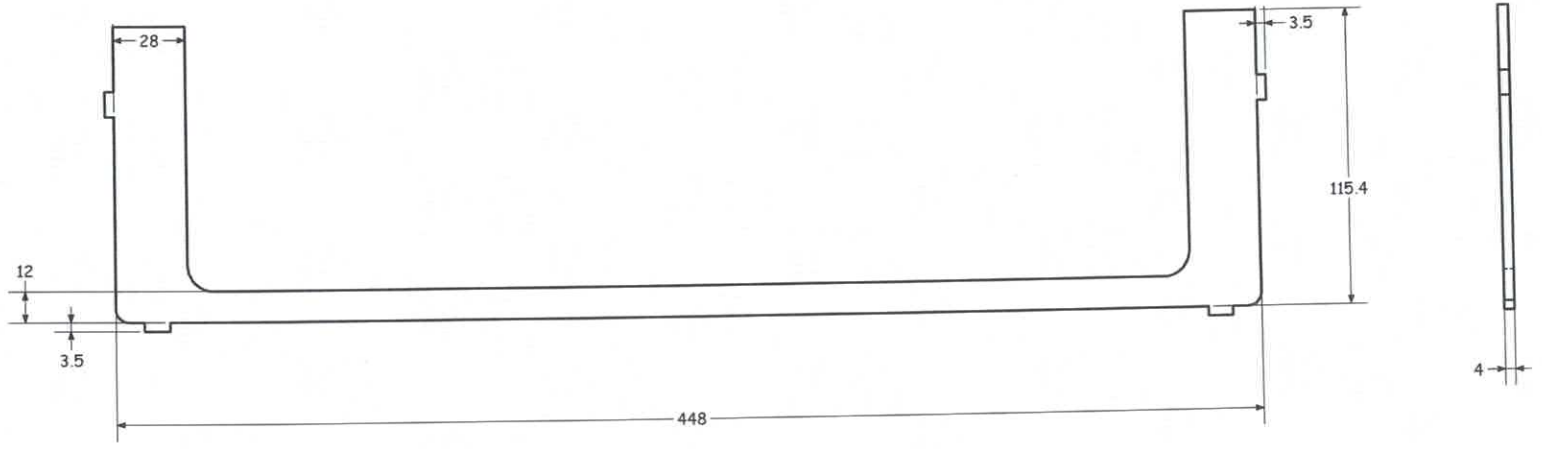
A3

Drawn By: DATE: 9/08/2011

Checked By: DATE: 22/01/2013

Sheet 3 of 5

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E:_Inventor Drawings\Seats R Us\AMM-500 (SRU-120)\AMM-500_003.ipt
E:_Inventor Drawings\Seats R Us\AMM-500 (SRU-120)\AMM-500.idw

General Notes:

1. Material Size: 4.0mm Gr250
2. Material Grade: Steel, Mild
3. Surface Finish:
4. Calculated Mass = 0.356 kg
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats R Us

PART NO: AMM-500_003

DESCRIPTION: End Stiffener,6 " Seat Box

A3

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Drawn By:

DATE: 9/08/2011

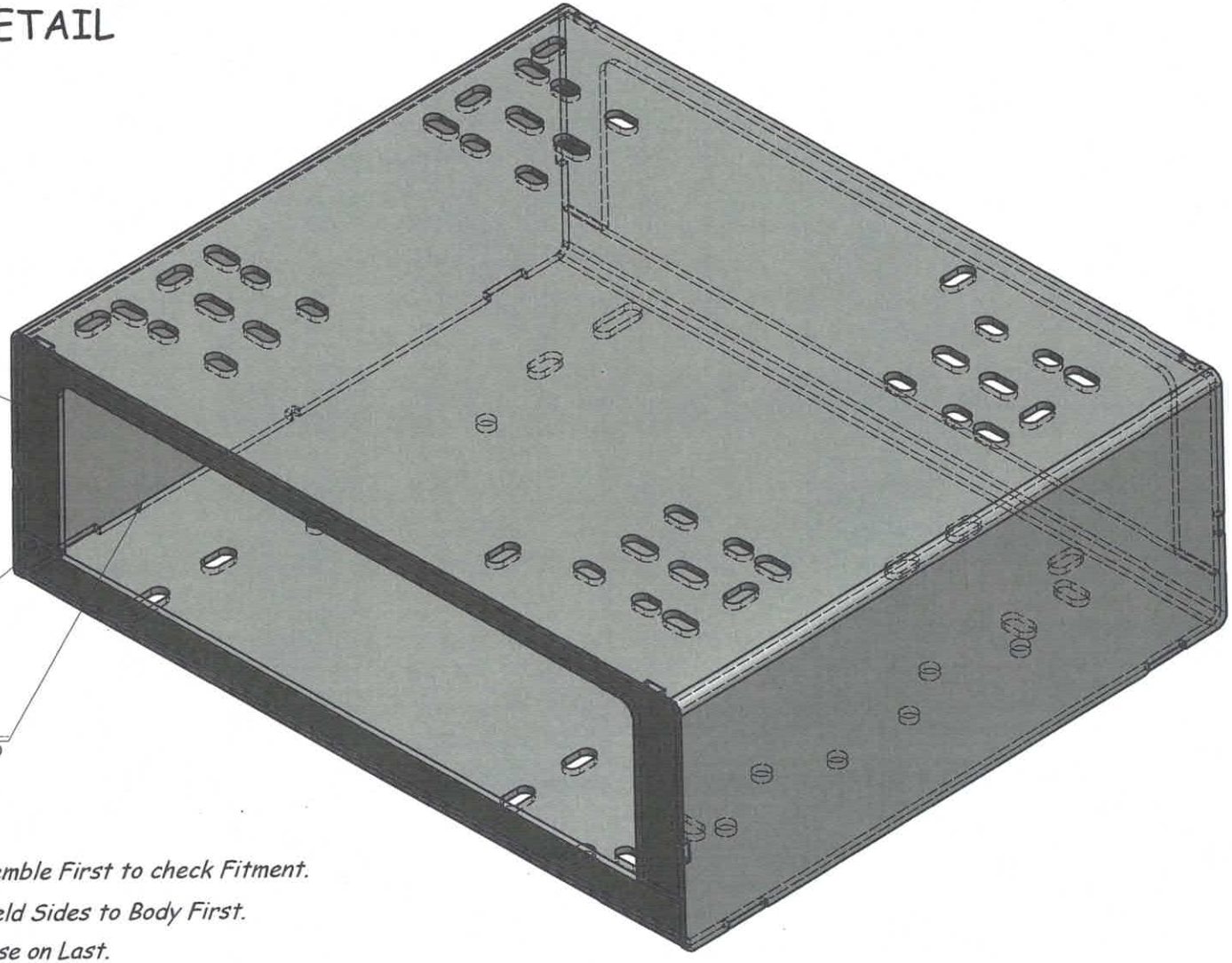
Checked By:

DATE: 22/01/2013

Sheet 4 of 5

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WELD DETAIL



READ FIRST: *Dry Assemble First to check Fitment.*
Then Weld Sides to Body First.
Weld Base on Last.

E:_Inventor Drawings\Seats R Us\AMM-500 (SRU-120)\AMM-500.iam
E:_Inventor Drawings\Seats R Us\AMM-500 (SRU-120)\AMM-500.idw

General Notes:
1. Material Size: 4.0mm GR250
2. Material Grade:
3. Surface Finish: Natural
4. Calculated Mass = 15.180 kg
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats R Us

PART NO: AMM-500 Assembly

DESCRIPTION: 6" Seat Box Long 18"x15"x5"

A3

DRAWN BY
Drawn By:
Checked By

DATE: 9/08/2011
DATE: 22/01/2013

Sheet 5 of 5

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