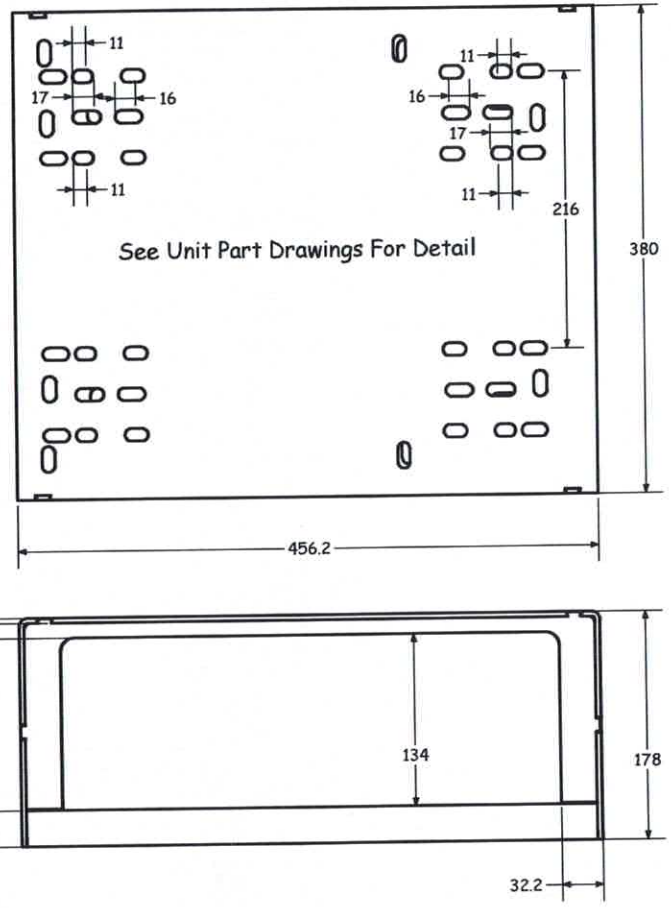
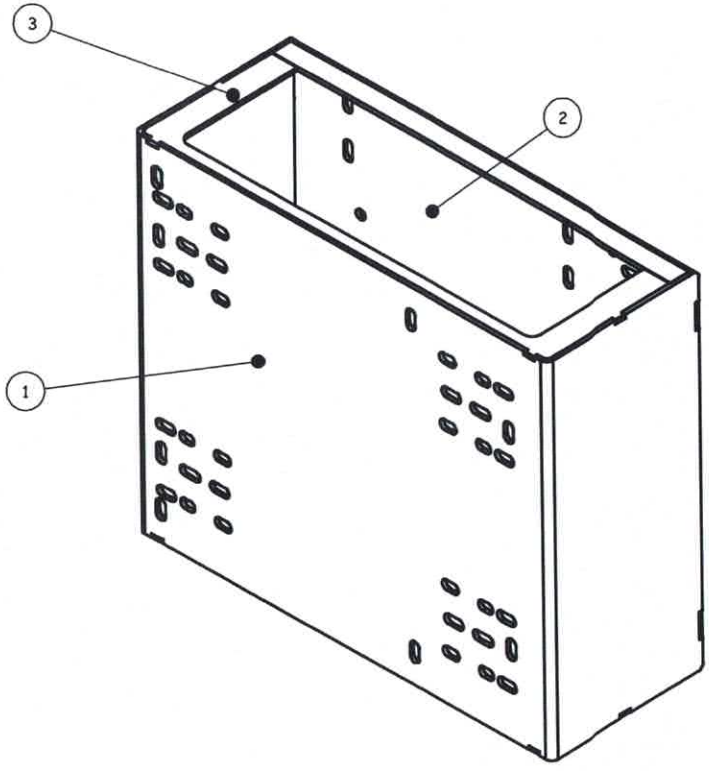
Parts List			
Item	Qty	Part Number	Description
1	1	AMM-057_01	Body Section (Rev C)
2	1	AMM-057_02	Bottom Section (Rev B)
3	2	AMM-057_03	End Stiffener

TOP FACE SHOWN





E:_Inventor Drawings\Seats R Us\AMM-057 (SRU-057_C)\AMM-057.iam
E:_Inventor Drawings\Seats R Us\AMM-057 (SRU-057_C)\AMM-057.idw

General Notes:

1. Material Size: 4.0mm Gr250
2. Material Grade:
3. Surface Finish:
4. Calculated Mass = N/A
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats R Us

PART NO: AMM-057 Assembly

DESCRIPTION: 7" Seat Box Long 18"x15"x5"

A3

DRAWN BY :

Drawn By:

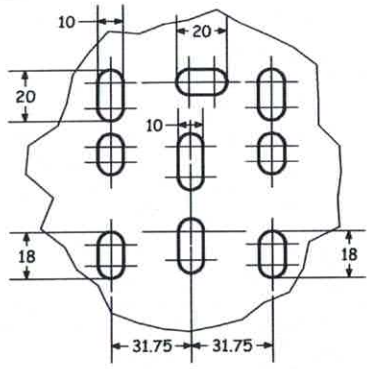
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DATE: 9/08/2011

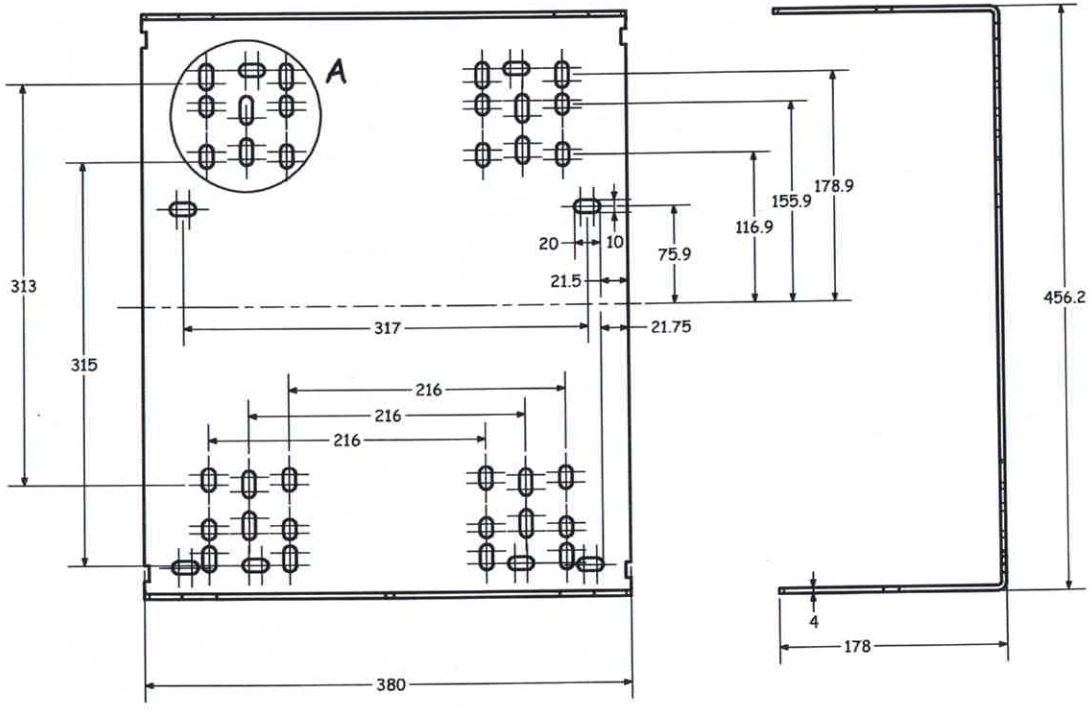
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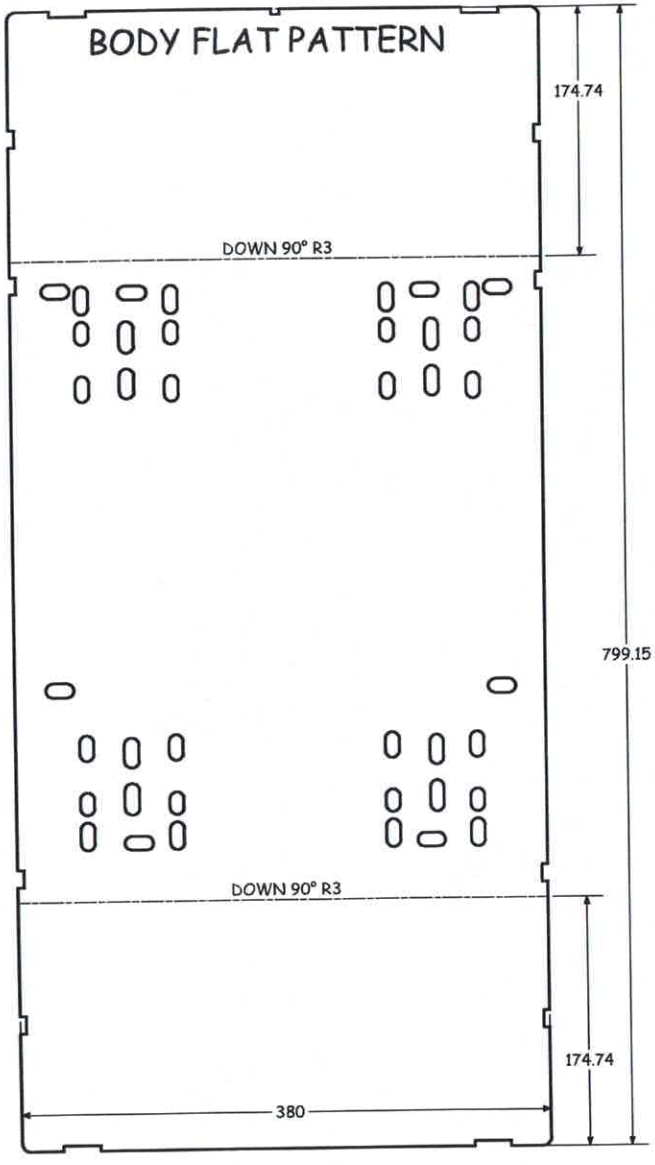
Sheet 1 of 5

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Rocklea QLD 4106
Tel: (07) 3274 4139



A (1:2)





E:_Inventor Drawings\Seats R Us\AMM-057 (SRU-057_C)\AMM-057_01.ipt
E:_Inventor Drawings\Seats R Us\AMM-057 (SRU-057_C)\AMM-057.idw

General Notes:

1. Material Size: 4.0mm Gr250
2. Material Grade: Steel, Mild
3. Surface Finish:
4. Calculated Mass = 9.316 kg
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats "R" Us

PART NO: AMM-057_01

DESCRIPTION: Body Section (Rev C)

A3

DRAWN BY

Drawn By:

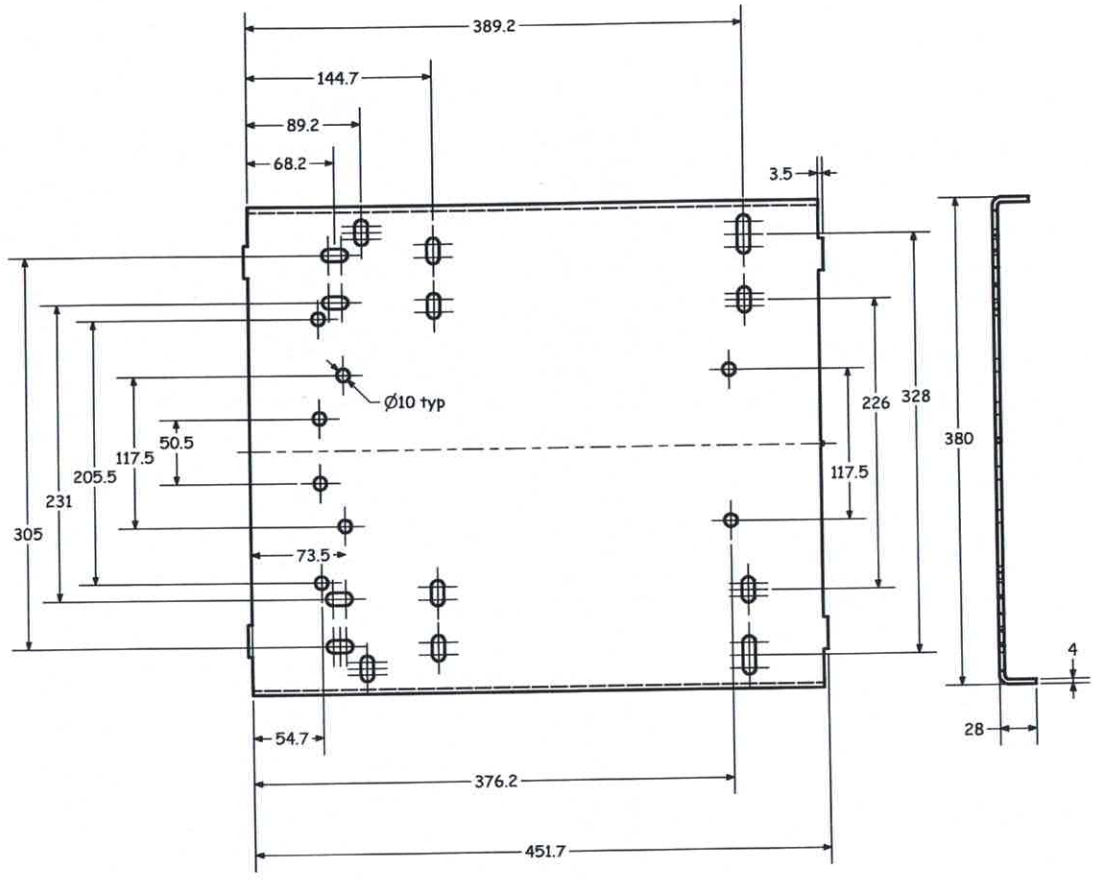
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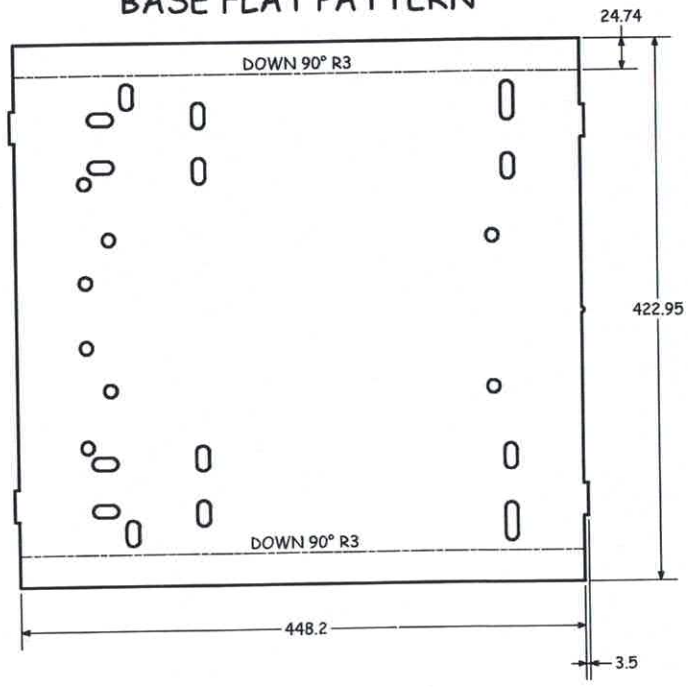
DATE: 22/01/2013

Sheet 2 of 5

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BASE FLAT PATTERN



E:_Inventor Drawings\Seats R Us\AMM-057 (SRU-057_C)\AMM-057_02.ipt
E:_Inventor Drawings\Seats R Us\AMM-057 (SRU-057_C)\AMM-057.idw

DRAWN B`

General Notes:

1. Material Size: 4.0mm Gr250
2. Material Grade: Steel, Mild
3. Surface Finish:
4. Calculated Mass = 5.877 kg
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats "R" Us

PART NO: AMM-057_02

DESCRIPTION: Bottom Section (Rev B)

A3

Drawn By: /

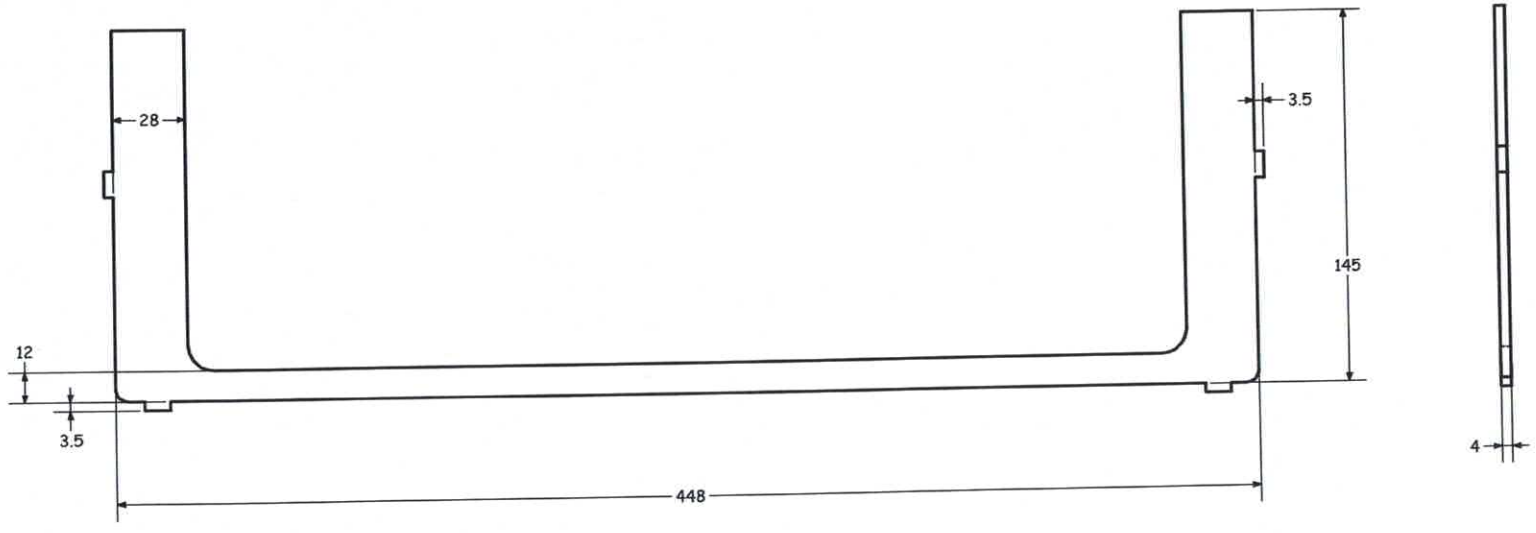
Checked By: .

DATE: 9/08/2011

DATE: 22/01/2013

Sheet 3 of 5

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E:_Inventor Drawings\Seats R Us\AMM-057 (SRU-057_C)\AMM-057_03.ipt
E:_Inventor Drawings\Seats R Us\AMM-057 (SRU-057_C)\AMM-057.idw

DRAWN BY

General Notes:

1. Material Size: 4.0mm GR250
2. Material Grade: Steel, Mild
3. Surface Finish:
4. Calculated Mass = 0.409 kg
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats R Us

PART NO: AMM-057_03

DESCRIPTION: End Stiffener

A3

Drawn By:

Checked By:

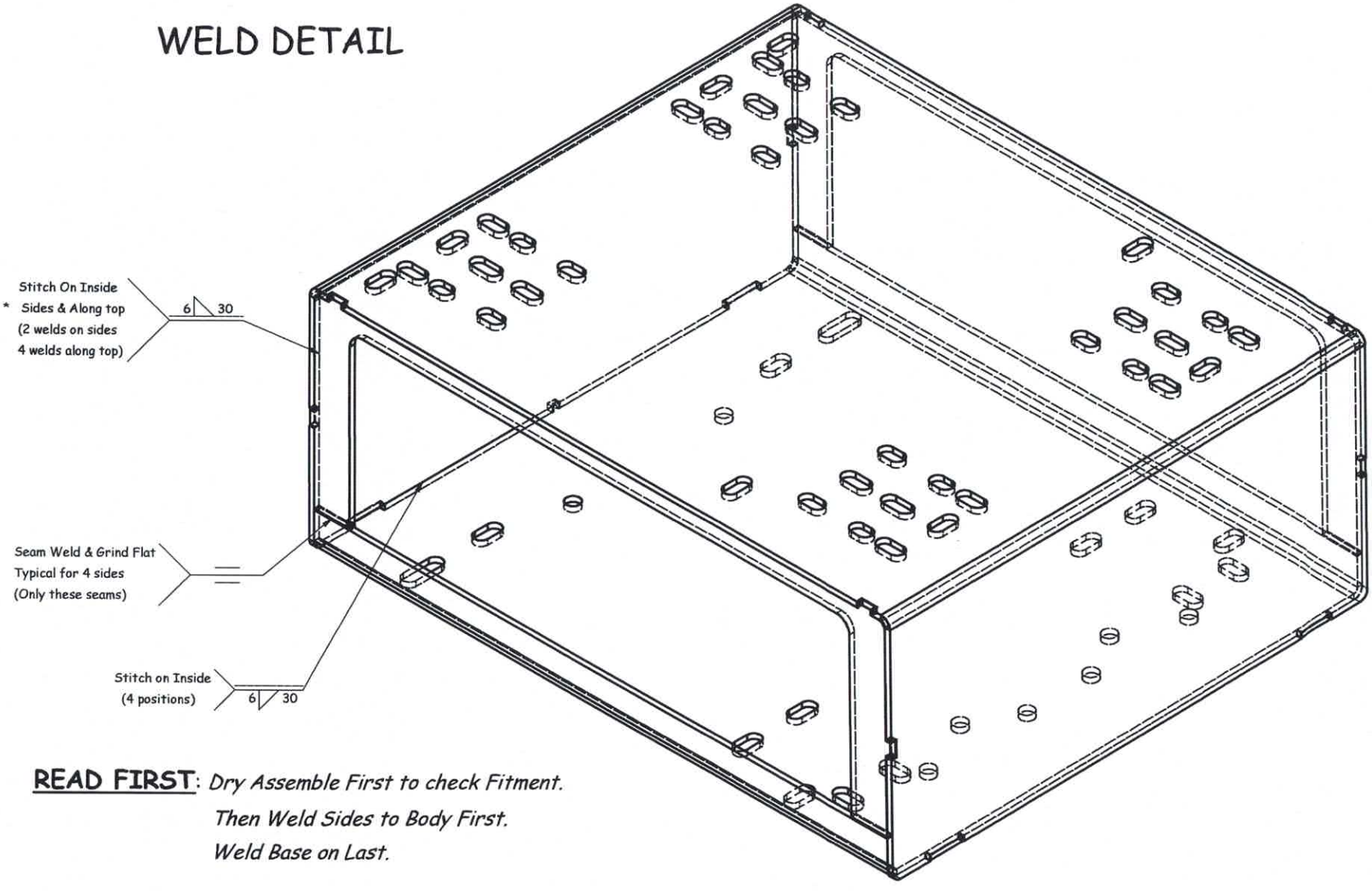
DATE: 9/08/2011

DATE: 22/01/2013

Sheet 4 of 5

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WELD DETAIL



READ FIRST: *Dry Assemble First to check Fitment.*
Then Weld Sides to Body First.
Weld Base on Last.

E:_Inventor Drawings\Seats R Us\AMM-057 (SRU-057_ C)\AMM-057.iam
E:_Inventor Drawings\Seats R Us\AMM-057 (SRU-057_ C)\AMM-057.idw

DRAWN BY **AMM ENGINEERING**

General Notes:
1. Material Size: **4.0mm GR250**
2. Material Grade:
3. Surface Finish:
4. Calculated Mass = 16.010 kg
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats R Us

PART NO: AMM-057 Assembly

DESCRIPTION: 7" Seat Box Long 18"x15"x5"

A3

Drawn By: Andrew DATE: 9/08/2011

Checked By: M Berznicks DATE: 22/01/2013

Sheet 5 of 5

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