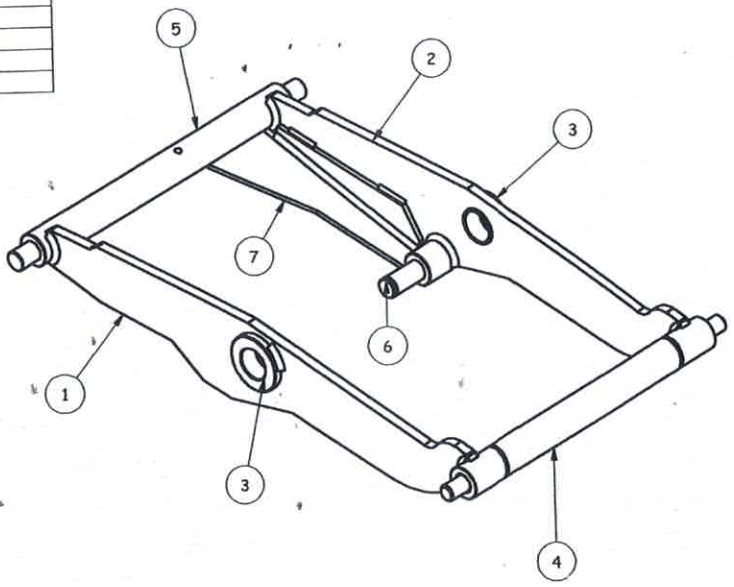
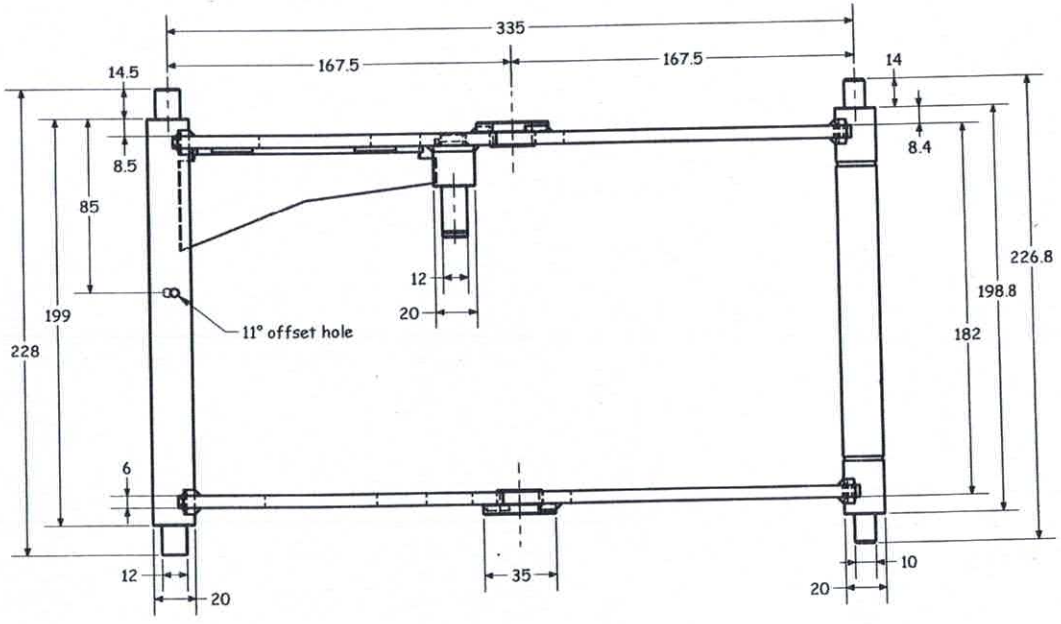
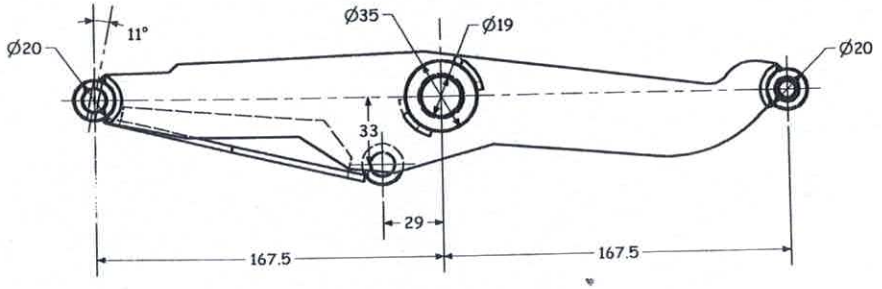
Parts List

Item	Qty	Part Number	Description
1	1	AMM-074_001	Side Plate
2	1	AMM-074_003	Side Plate
3	2	ATT-46B	ISRI 6800 Sleeve,Welded
4	1	AMM-074_004	Shaft B
5	1	AMM-074_005	Shaft A
6	1	AMM-074_009	Stub Shaft
7	1	AMM-074_002	Gusset







F:_Inventor Drawings\Seats R Us\AMM-074 (SRU-074A)\AMM-074_Weldment.iam
F:_Inventor Drawings\Seats R Us\AMM-074 (SRU-074A)\AMM-074_Assembly.idw

General Notes:

1. Material Size: As per Drawings
2. Material Grade: Welded Steel Mild
3. Surface Finish: Natural
4. Calculated Mass = N/A
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats "R" Us

PART NO: AMM-074_Weldment

DESCRIPTION: ISRI Outer 6800 Arm

A3

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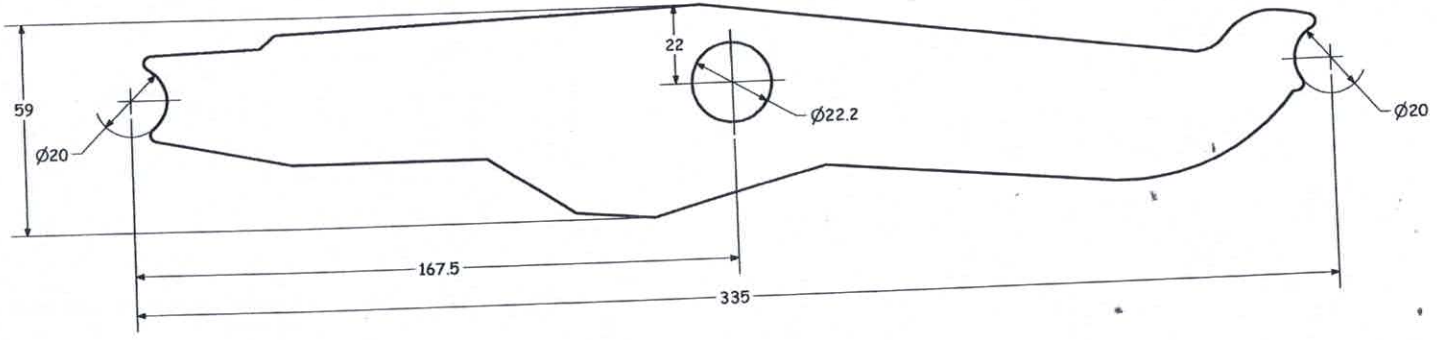
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Sheet 1 of 5

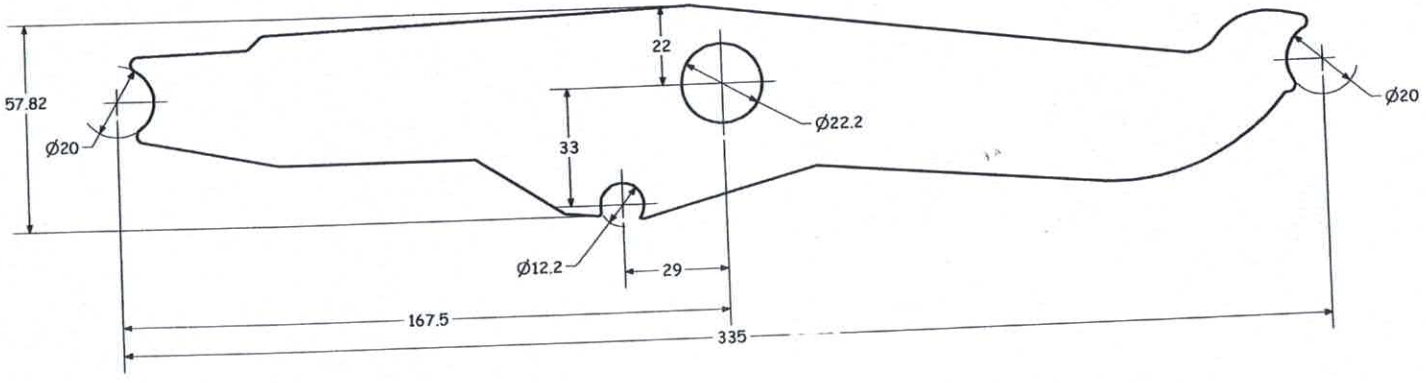
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AMM-074_001





AMM-074_003





F:_Inventor Drawings\Seats R Us\AMM-074 (SRU-074A)\AMM-074_001.ipt
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General Notes:

1. Material Size: 6.0mm Gr250
2. Material Grade: Steel, Mild
3. Surface Finish: Natural
4. Calculated Mass = 0.590 kg
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats "R" Us

PART NO: AMM-074_001

DESCRIPTION: Side Plate

A3

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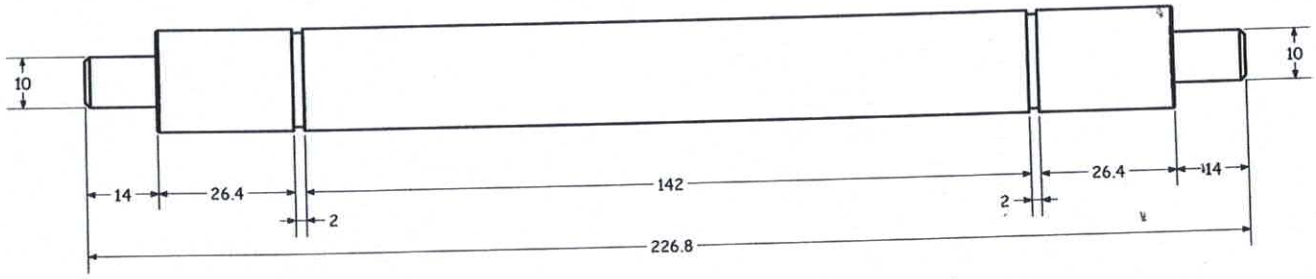
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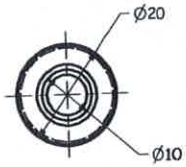
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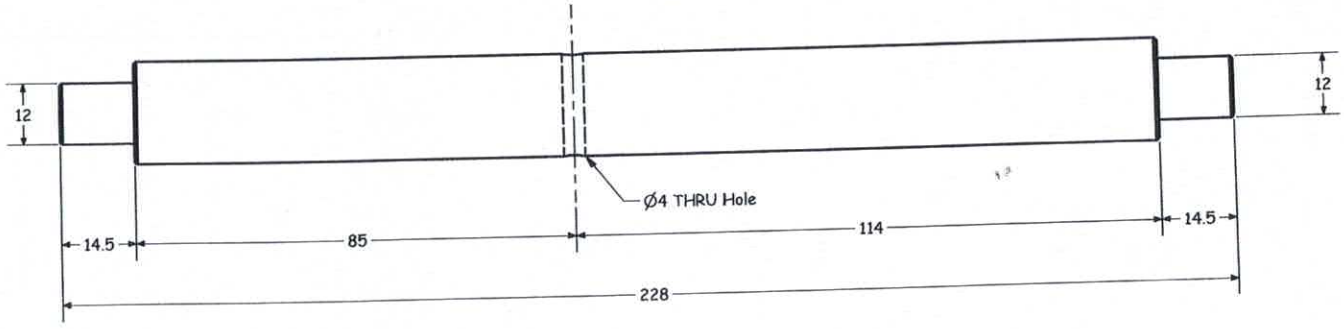
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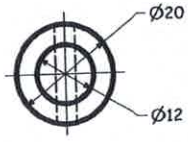
AMM-074_004





AMM-074_005





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General Notes:

1. Material Size: 20mm Dia CS1020
2. Material Grade: Generic
3. Surface Finish: Bright
4. Calculated Mass = 0.064 kg
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats "R" Us

PART NO: AMM-074_004

DESCRIPTION: Shaft B

A3

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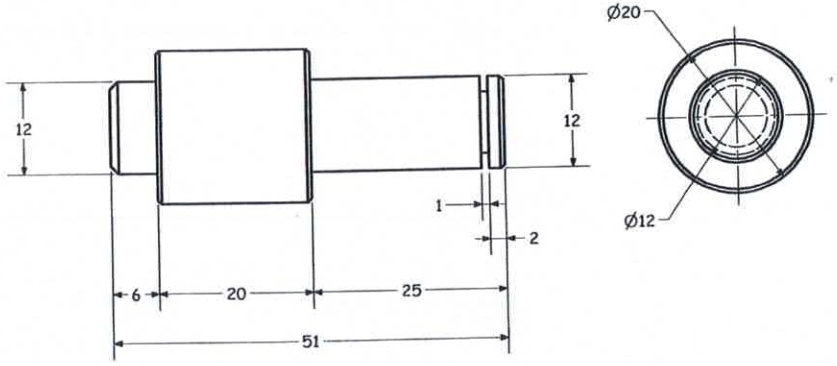
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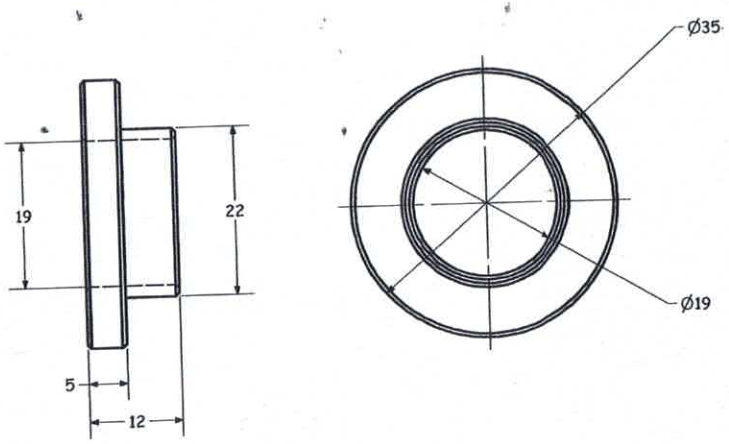
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AMM-074_009



ATT-046B (2 per Assembly)



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F:_Inventor Drawings\Seats R Us\AMM-074 (SRU-074A)\AMM-074_Assembly.idw

General Notes:

1. Material Size:
2. Material Grade: Steel, Mild
3. Surface Finish:
4. Calculated Mass = 0.076 kg
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats "R" Us

PART NO: AMM-074_009

DESCRIPTION: Stub Shaft

A3

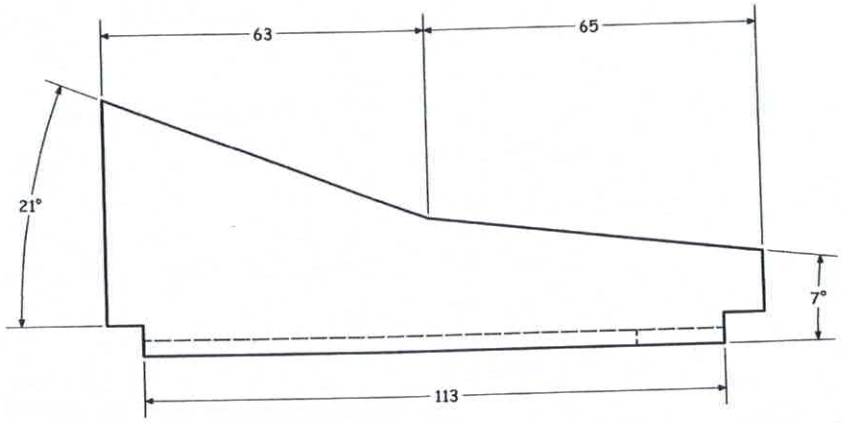
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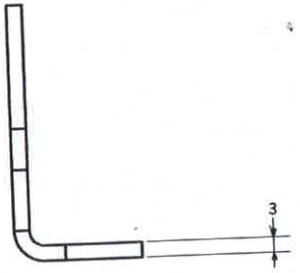
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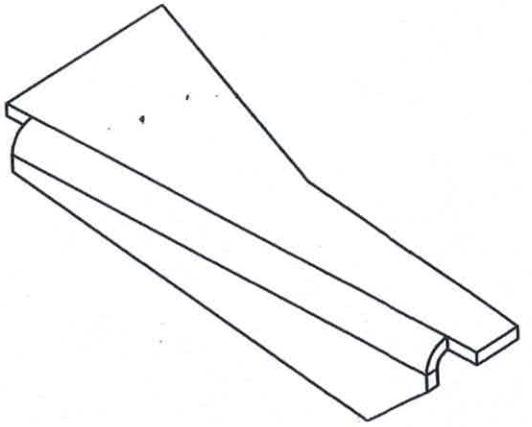
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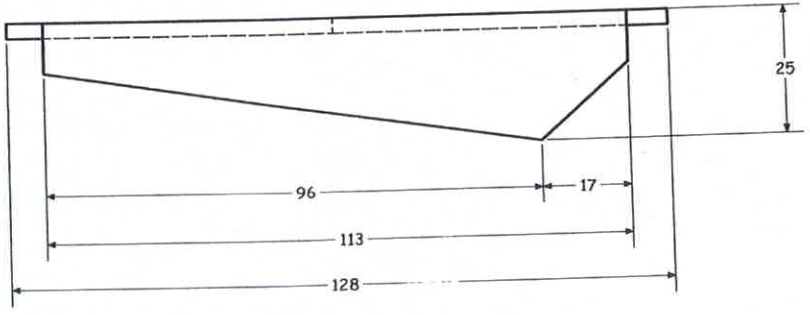
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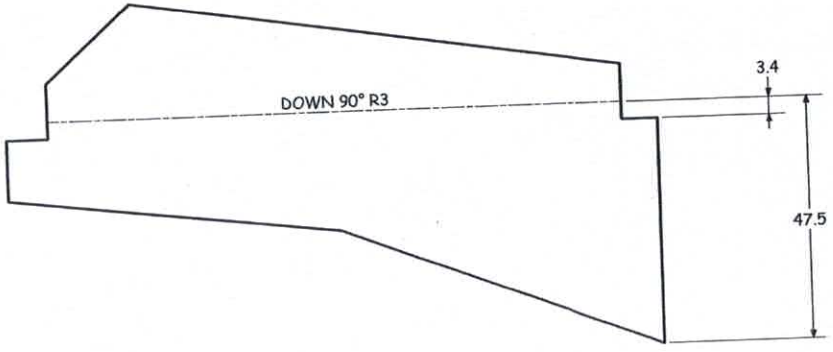
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General Notes:

1. Material Size: 3.0mm Gr250
2. Material Grade: Steel, Mild
3. Surface Finish:
4. Calculated Mass = N/A
5. Remove all sharp edges

FABRICATION TOLERANCE U.O.S

Above	Including	Tolerance
0.5	20	± 0.2
20	50	± 0.5
50	200	± 1.0
200	1000	± 1.5
1000	3000	± 2.0

CLIENT: Seats R Us

PART NO: AMM-074_002

DESCRIPTION: Gusset

A3

Checked By:

DATE: 19/02/2016

DATE:

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